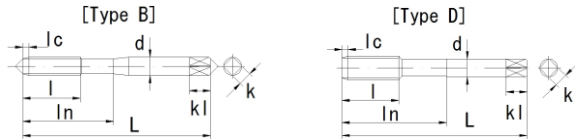


ミねじ スパイラルタップ Spiral Fluted Tap (Metric)



- ①食付き長さ：2.5山 (Chamfer Length 2.5p)
- ②溝形状：35° 右入れ 1山 (Type of flute: 35° right spiral flute.)
- ③材質：HSSE (Material) ④表面処理：ホモまたは無処理 (Surface: OX or Bright)

- 1. 止まり穴用。(For Blind Holes)
- 2. 切りくずが、コイルのようにカールして排出される被削材に適します。(Suitable for the materials where chips come out continuously in coil shape)

表1 M SFT Table 1

*F：溝数。(Number of flutes) / HL：HL精度。(Hayasaka original thread limit) (Unit: mm)

Dia	SIZE		OX CODE	Bright CODE	L	l	ln	d	K	Kl	Type	F	HL
	×	Pitch											
M3	×	0.5	32495	02142	46	11	19	4.0	3.2	6	B	3	2
M3	×	0.6	33037	02143	46	11	19	4.0	3.2	6	B	3	1
M3.5	×	0.6	33038	02144	48	13	20	4.0	3.2	6	B	3	2
M4	×	0.7	32496	02146	52	13	21	5.0	4.0	7	B	3	2
M5	×	0.8	32455	02150	60	16	24	5.5	4.5	7	B	3	2
M6	×	1	32499	02155	62	19	29	6.0	4.5	7	B	3	2
M8	×	1.25	32501	02160	70	22	37	6.2	5.0	8	D	3	2
M10	×	1.5	32376	02167	75	24	41	7.0	5.5	8	D	3	2
M12	×	1.75	32492	02178	82	29	48	8.5	6.5	9	D	3	2
M14	×	2	32494	02187	88	30	48	10.5	8.0	11	D	3	2
M16	×	2	32620	02196	95	32	52	12.5	10.0	13	D	3	2
M18	×	2.5	33030	02200	100	37	55	14.0	11.0	14	D	4	3
M20	×	2.5	32632	02208	105	37	58	15.0	12.0	15	D	4	3
M22	×	2.5	32627	02212	115	38	63	17.0	13.0	16	D	4	3
M24	×	3	32503	02217	120	45	66	19.0	15.0	18	D	4	3
M27	×	3	32437	00883	130	45	71	20.0	15.0	18	D	4	3
M30	×	3.5	33073	00892	135	48	74	23.0	17.0	20	D	4	3
M33	×	3.5	33083	00901	145	51	77	25.0	19.0	22	D	4	JIS2
M36	×	4	33092	00910	155	57	82	28.0	21.0	24	D	4	JIS2
M39	×	4	33099	00917	165	60	87	30.0	23.0	26	D	4	JIS2
M42	×	4.5	33108	00927	175	60	93	32.0	26.0	30	D	4	JIS2
M45	×	4.5	33114	00933	180	67	95	35.0	26.0	30	D	4	JIS2
M48	×	5	33121	00940	185	67	98	38.0	29.0	32	D	4	JIS2