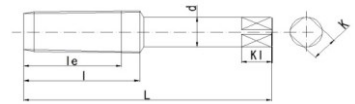


管用テーパタップシリーズ Taper Pipe Thread Tap (PT/Rc)

スパイラル PT (Rc) Spiral Fluted



- ①食付: 2.5山 (Chamfer Length: 2.5p)
- ②材質: HSS (Material)
- ③表面処理: ホモ処理 (Surface: OX or Bright)



切りくずがコイル状に排出される被削材に適します。Suitable for materials where chips come out continuously in coil shape.

表38 SFT PT

Table 38

*F : 溝数。(Number of flutes) / JC : JIS規格。(JIS class of the thread limit)

(Unit: mm)

SIZE		OX	Bright	L	l	le	d	K	KI	F	JC
		CODE	CODE								
1/16	28	32570	07557	52	14	10.1	6	4.5	7		
1/8	28	32571	07558	55	19	13	8	6	9	3	2
1/4	19	32572	07559	62	28	21	11	9	12	3	2
3/8	19	32573	07560	65	28	21	14	11	14	3	2
1/2	14	33712	07561	80	35	25	18	14	17	4	2
5/8	14	33713	07562	82	35	25	19	15	18		
3/4	14	33714	07563	85	35	25	23	17	20	4	2
7/8	14	33715	07564	90	40	28	24	19	22		
1"	11	32574	07565	95	45	32	26	21	23	4	2
1"1/8	11	33716	07566	105	45	32	30	21	26	4	2
1"1/4	11	33717	07567	105	45	32	32	26	30	4	2
1"3/8	11	33718	07568	110	45	32	38	29	32	4	2
1"1/2	11	33719	07569	110	45	32	38	29	32	4	2
1"3/4	11	33720	07570	115	45	32	42	32	35		
2"	11	33721	07571	120	50	35	46	35	38		