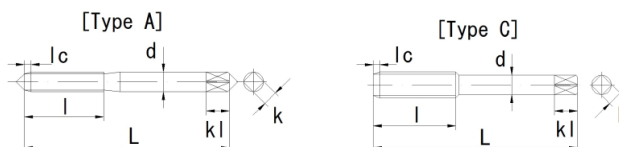


ミリねじ ポイントタップ Spiral Pointed Tap (Metric)



- ①食付き長さ：5山 (Chamfer Length 5p)
- ②材質：HSSE (Material)
- ③表面処理：ホモまたは無処理 (Surface: OX or Bright)

1. 貫通穴用。(For Through Holes) 2. 切削トルクが低く、切りくずを前方に排出します。(Pushes chips forward with low cutting torque) 3. 切りくずがコイルのようにカールして排出される被削材に適します。(Suitable for the materials where chips come out continuously in coil shape)

表14 M J POT

Table 14

*F：溝数。(Number of flutes) / HL：HL精度。(Hayasaka original)

(Unit: mm)

SIZE		OX	Bright	L	l	d	K	Kl	Type	F	HL
Dia	Pitch	CODE	CODE								
M2	× 0.4	32385	04860	40	15	3.0	2.5	5	A	2	1
M2.3	× 0.4	32742	04861	42	15	3.0	2.5	5	A	2	1
M2.5	× 0.45	32386	04862	44	16	3.0	2.5	5	A	2	2
M2.6	× 0.45	32387	04863	44	16	3.0	2.5	5	A	2	2
M3	× 0.5	33406	04865	46	18	4.0	3.2	6	A	3	2
M3	× 0.6	33407	04866	46	18	4.0	3.2	6	A	3	2
M3.5	× 0.6	33408	04867	48	18	4.0	3.2	6	A	3	2
M4	× 0.7	33409	04869	52	20	5.0	4.0	7	A	3	2
M4	× 0.75	33400	04870	52	20	5.0	4.0	7	A	3	2
M4.5	× 0.75	33401	04871	55	20	5.0	4.0	7	A	3	2
M5	× 0.8	33412	04873	60	22	5.5	4.5	7	A	3	2
M5	× 0.9	33402	04874	60	22	5.5	4.5	7	A	3	2
M5.5	× 0.9	33403	04876	60	22	5.5	4.5	7	A	3	2
M5.5	× 0.75	33404	04875	60	22	5.5	4.5	7	A	3	2
M6	× 1	33416	04878	62	24	6.0	4.5	7	A	3	2
M6	× 0.75	33417	04877	62	20	6.0	4.5	7	A	3	2
M7	× 1	32743	04880	65	26	6.2	5.0	8	C	3	2
M7	× 0.75	32744	04879	62	20	6.2	5.0	8	C	3	2
M8	× 1.25	32393	04883	70	30	6.2	5.0	8	C	3	3
M8	× 1	32388	04882	70	30	6.2	5.0	8	C	3	2
M8	× 0.75	32583	04881	62	20	6.2	5.0	8	C	3	2
M9	× 1.25	32394	04886	72	30	7.0	5.5	8	C	3	3
M9	× 1	32389	04885	70	30	7.0	5.5	8	C	3	2
M9	× 0.75	32745	04884	62	20	7.0	5.5	8	C	3	2
M10	× 1.5	33418	04890	75	32	7.0	5.5	8	C	3	3
M10	× 1.25	32746	04889	75	32	7.0	5.5	8	C	3	3
M10	× 1	32747	04888	70	30	7.0	5.5	8	C	3	3
M10	× 0.75	32748	04887	62	20	7.0	5.5	8	C	3	2
M11	× 1.5	32390	04894	80	38	8.0	6.0	9	C	3	3
M11	× 1.25	32749	04893	80	38	8.0	6.0	9	C	3	3
M11	× 1	32750	04892	70	30	8.0	6.0	9	C	3	3
M11	× 0.75	32751	04891	62	20	8.0	6.0	9	C	3	2
M12	× 1.75	33419	04900	82	38	8.5	6.5	9	C	3	4
M12	× 1.5	32752	04899	82	38	8.5	6.5	9	C	3	3
M12	× 1.25	32694	04898	80	38	8.5	6.5	9	C	3	4
M12	× 1	32753	04897	70	30	8.5	6.5	9	C	3	3
M12	× 0.75	32754	04896	70	30	8.5	6.5	9	C	3	2
M12	× 0.5	32755	04895	55	15	8.5	6.5	9	C	3	2
M13	× 1.75	32756	04903	88	42	9.5	7.0	10	C	3	3
M13	× 1.5	32757	04902	85	42	9.5	7.0	10	C	3	3

SIZE		OX	Bright	L	l	d	K	Kl	Type	F	HL
Dia	Pitch	CODE	CODE								
M13	× 1	32758	04901	70	30	9.5	7.0	10	C	3	2
M14	× 2	32395	04909	88	42	10.5	8.0	11	C	3	4
M14	× 1.5	32759	04908	88	42	10.5	8.0	11	C	3	3
M14	× 1.25	32760	04907	88	38	10.5	8.0	11	C	3	3
M14	× 1	32391	04906	70	30	10.5	8.0	11	C	3	3
M14	× 0.75	32761	04905	70	30	10.5	8.0	11	C	3	2
M14	× 0.5	32762	04904	58	15	10.5	8.0	11	C	3	2
M15	× 2	32763	04912	90	42	10.5	8.0	11	C	3	3
M15	× 1.5	32367	04911	90	42	10.5	8.0	11	C	3	3
M15	× 1	32764	04910	70	30	10.5	8.0	11	C	3	3
M16	× 2	33420	04918	95	45	12.5	10.0	13	C	3	4
M16	× 1.5	32765	04917	95	45	12.5	10.0	13	C	3	3
M16	× 1.25	32766	04916	95	45	12.5	10.0	13	C	3	3
M16	× 1	32767	04915	75	35	12.5	10.0	13	C	3	3
M16	× 0.75	32768	04914	75	35	12.5	10.0	13	C	3	2
M16	× 0.5	32769	04913	60	15	12.5	10.0	13	C	3	2
M18	× 2.5	33421	04922	100	48	14.0	11.0	14	C	3	4
M18	× 2	32771	04921	95	45	14.0	11.0	14	C	3	4
M18	× 1.5	32772	04920	95	45	14.0	11.0	14	C	3	4
M18	× 1	32392	04919	80	30	14.0	11.0	14	C	3	3
M19	× 2.5	32773	04926	105	50	14.0	11.0	14	C	3	4
M19	× 2	32774	04925	95	45	14.0	11.0	14	C	3	4
M19	× 1.5	32775	04924	95	45	14.0	11.0	14	C	3	3
M19	× 1	32776	04923	80	30	14.0	11.0	14	C	3	2
M20	× 2.5	33422	04930	105	50	15.0	12.0	15	C	3	4
M20	× 2	32777	04929	95	45	15.0	12.0	15	C	3	4
M20	× 1.5	32778	04928	95	45	15.0	12.0	15	C	3	4
M20	× 1	32779	04927	80	30	15.0	12.0	15	C	3	3
M22	× 2.5	33423	04934	115	55	17.0	13.0	16	C	3	4
M22	× 2	32781	04933	95	45	17.0	13.0	16	C	3	4
M22	× 1.5	32782	04932	95	45	17.0	13.0	16	C	3	4
M22	× 1	32783	04931	85	30	17.0	13.0	16	C	3	2
M24	× 3	33424	04938	120	58	19.0	15.0	18	C	4	4
M24	× 2	32784	04937	95	45	19.0	15.0	18	C	4	4
M24	× 1.5	32785	04936	95	45	19.0	15.0	18	C	4	4
M24	× 1	32786	04935	90	30	19.0	15.0	18	C	4	2
M25	× 3	32789	03624	130	62	19.0	15.0	18	C	4	4
M25	× 2	32790	03623	95	45	19.0	15.0	18	C	4	4
M25	× 1.5	32791	03622	95	45	19.0	15.0	18	C	4	4
M25	× 1	32792	03621	95	30	19.0	15.0	18	C	4	JIS2
M26	× 3	32793	03628	130	62	20.0	15.0	18	C	4	4
M26	× 2	32794	03627	95	45	20.0	15.0	18	C	4	3
M26	× 1.5	32575	03626	95	45	20.0	15.0	18	C	4	4
M26	× 1	32795	03625	95	30	20.0	15.0	18	C	4	3
M27	× 3	33425	03632	130	62	20.0	15.0	18	C	4	4
M27	× 2	32797	03631	95	45	20.0	15.0	18	C	4	4
M27	× 1.5	32799	03630	95	45	20.0	15.0	18	C	4	4
M27	× 1	32800	03629	95	30	20.0	15.0	18	C	4	2
M28	× 3	32801	03636	135	65	21.0	17.0	20	C	4	4
M28	× 2	33405	03635	105	45	21.0	17.0	20	C	4	4
M28	× 1.5	32802	03634	105	45	21.0	17.0	20	C	4	4
M28	× 1	32803	03633	105	30	21.0	17.0	20	C	4	3
M30	× 3.5	33427	03641	135	65	23.0	17.0	20	C	4	5

SIZE		OX	Bright	L	l	d	K	KI	Type	F	HL
Dia	Pitch	CODE	CODE								
M30	× 3	32805	03640	135	65	23.0	17.0	20	C	4	4
M30	× 2.5	32806	34026	130	62	23.0	17.0	20	C	4	4
M30	× 2	32807	03639	105	45	23.0	17.0	20	C	4	4
M30	× 1.5	32808	03638	105	45	23.0	17.0	20	C	4	4
M30	× 1	32809	03637	105	30	23.0	17.0	20	C	4	2
M32	× 3	32810	03645	145	70	24.0	19.0	22	C	4	JIS2
M32	× 2.5	32811	32132	130	62	24.0	19.0	22	C	4	JIS2
M32	× 2	32812	03644	105	45	24.0	19.0	22	C	4	JIS2
M32	× 1.5	32813	03643	105	45	24.0	19.0	22	C	4	JIS2
M32	× 1	32814	03642	105	30	24.0	19.0	22	C	4	JIS2
M33	× 3.5	33428	03650	145	70	25.0	19.0	22	C	4	JIS2
M33	× 3	32816	03649	145	70	25.0	19.0	22	C	4	JIS2
M33	× 2	32817	03648	110	45	25.0	19.0	22	C	4	JIS2
M33	× 1.5	32818	03647	110	45	25.0	19.0	22	C	4	JIS2
M33	× 1	32819	03646	110	30	25.0	19.0	22	C	4	JIS2
M34	× 2	32820	03652	110	45	26.0	21.0	24	C	4	JIS2
M34	× 1.5	32821	03651	110	45	26.0	21.0	24	C	4	JIS2
M35	× 2	32822	03654	110	45	26.0	21.0	24	C	4	JIS2
M35	× 1.5	32823	03653	110	45	26.0	21.0	24	C	4	JIS2
M36	× 4	33429	03659	155	75	28.0	21.0	24	C	4	JIS2
M36	× 3	32825	03658	155	75	28.0	21.0	24	C	4	JIS2
M36	× 2	32826	03657	110	45	28.0	21.0	24	C	4	JIS2
M36	× 1.5	32827	03656	110	45	28.0	21.0	24	C	4	JIS2
M36	× 1	32828	03655	110	30	28.0	21.0	24	C	4	JIS2
M37	× 1.5	32829	03661	115	45	28.0	21.0	24	C	4	JIS2
M37	× 1	32830	03660	115	30	28.0	21.0	24	C	4	JIS2
M39	× 4	32831	03666	165	80	30.0	23.0	26	C	4	JIS2
M39	× 3	32832	03665	165	80	30.0	23.0	26	C	4	JIS2
M39	× 2	32833	03664	115	45	30.0	23.0	26	C	4	JIS2
M39	× 1.5	32834	03663	115	45	30.0	23.0	26	C	4	JIS2
M39	× 1	32835	03662	115	30	30.0	23.0	26	C	4	JIS2
M40	× 3	32836	03670	165	80	30.0	23.0	26	C	4	JIS2
M40	× 2	32837	03669	115	45	30.0	23.0	26	C	4	JIS2
M40	× 1.5	32838	03668	115	45	30.0	23.0	26	C	4	JIS2
M40	× 1	32839	03667	115	30	30.0	23.0	26	C	4	JIS2
M42	× 4.5	32840	03676	175	85	32.0	26.0	30	C	4	JIS2
M42	× 4	32841	03675	175	80	32.0	26.0	30	C	4	JIS2
M42	× 3	32842	03674	175	80	32.0	26.0	30	C	4	JIS2
M42	× 2	32843	03673	120	45	32.0	26.0	30	C	4	JIS2
M42	× 1.5	32845	03672	120	45	32.0	26.0	30	C	4	JIS2
M42	× 1	32846	03671	120	30	32.0	26.0	30	C	4	JIS2
M45	× 4.5	33430	03682	180	85	35.0	26.0	30	C	4	JIS2
M45	× 4	32850	03681	180	80	35.0	26.0	30	C	4	JIS2
M45	× 3	32851	03680	180	80	35.0	26.0	30	C	4	JIS2
M45	× 2	32852	03679	120	45	35.0	26.0	30	C	4	JIS2
M45	× 1.5	32853	03678	120	45	35.0	26.0	30	C	4	JIS2
M45	× 1	32854	03677	120	30	35.0	26.0	30	C	4	JIS2
M46	× 1.5	32855	03683	125	45	35.0	26.0	30	C	4	JIS2
M48	× 5	33431	03689	185	90	38.0	29.0	32	C	4	JIS2
M48	× 4	32857	03688	180	80	38.0	29.0	32	C	4	JIS2
M48	× 3	32858	03687	180	80	38.0	29.0	32	C	4	JIS2
M48	× 2	32860	03686	125	45	38.0	29.0	32	C	4	JIS2
M48	× 1.5	32859	03685	125	45	38.0	29.0	32	C	4	JIS2