

ウィットワース(Whitworth Threads)下穴表

Tap size	zore A 下穴径mm	引掛り率 %	zore B 下穴径mm	引掛り率 %
W 1/8 - 40 (B.S.W)				
W 5/32 - 32 (B.S.W)				
W 3/16 - 24 (B.S.W)				
W 1/4 - 20	5.10	75	5.00	80
W 5/16 - 18	6.60	75	6.50	80
W 3/8 - 16	8.00	75	7.90	80
W 7/16 - 14	9.40	75	9.30	80
W 1/2 - 12	10.70	75	10.50	80
W 9/16 - 12	12.30	75	12.00	85
W 5/8 - 11	13.70	75	13.50	80
W 3/4 - 10	16.70	75	16.50	80
W 7/8 - 9	19.50	75	19.30	80
W 1" - 8	22.40	75	22.00	85
W 1"1/8 - 7	25.00	75	24.80	80
W 1"1/4 - 7	28.30	75	28.00	80
W 1"3/8 - 6	30.50	80	30.30	85
W 1"1/2 - 6	33.80	80	33.50	85
W 1"5/8 - 5	36.00	80	35.70	85
W 1"3/4 - 5	39.20	80	39.00	85
W 1"7/8 - 4"1/2	41.80	80	41.50	85
W 2" - 4"1/2	45.00	80	44.70	85

マシン用(Sewing Machine Fine Threads)下穴表

Tap size	ドリル径 mm	ドリル径 Max mm	引掛り率 %
SM 1/16-80	1.25	1.281	75
SM 5/64-64	1.55	1.592	78
SM 3/32-100	2.10	2.156	75
SM 3/32-56	1.90	1.936	75
SM 1/8-44	2.50	2.605	75
SM 1/8-40	2.50	2.551	80
SM 9/64-40	2.90	2.948	80
SM 11/64-40	3.70	3.742	80
SM 3/16-32	3.90	3.980	75
SM 3/16-28	3.80	3.844	75
SM 7/32-32	4.70	4.774	75
SM 15/64-28	5.00	5.055	75
SM 1/4-40	5.60	5.726	75
SM 1/4-28	5.40	5.452	75
SM 1/4-24	5.20	5.266	75
SM 9/32-28	6.20	6.256	75
SM 9/32-20	5.80	5.824	75
SM 5/16-28	6.90	7.050	75
SM 5/16-24	6.80	6.864	75
SM 5/16-18	6.30	6.444	80
SM 3/8-28	8.50	8.637	75
SM 3/8-18	8.00	8.053	78
SM 7/16-28	10.10	10.224	75
SM 7/16-16	9.30	9.440	80
SM 1/2-28	11.70	11.812	75
SM 1/2-20	11.30	11.410	75
SM 1/2-12	10.30	10.420	83