

ユニファイ並目(Unified Threads)下穴表

Tap size	Class3B 下穴径mm	引掛り率 %	Class2&1 下穴径mm	引掛り率 %
UNC NO1 - 64	1.51	80	1.51	80
UNC NO2 - 56	1.79	80	1.79	80
UNC NO3 - 48	2.06	80	2.06	80
UNC NO4 - 40	2.30	80	2.30	80
UNC NO5 - 40	2.64	80	2.63	80
UNC NO6 - 32	2.82	80	2.82	80
UNC NO8 - 32	3.48	80	3.38	80
UNC NO10 - 24	3.91	80	3.91	80
UNC NO12 - 24	4.57	80	4.57	80
UNC 1/4 - 20	5.25	80	5.25	80
UNC 5/16 - 18	6.64	85	6.72	80
UNC 3/8 - 16	8.06	85	8.06	85
UNC 7/16 - 14	9.40	85	9.50	80
UNC 1/2 - 13	10.80	90	11.00	80
UNC 9/16 - 12	12.30	85	12.30	85
UNC 5/8 - 11	13.60	90	13.80	85
UNC 3/4 - 10	16.60	90	16.80	80
UNC 7/8 - 9	19.50	90	19.60	85
UNC 1" - 8	22.30	90	22.60	80
UNC 1"1/8 - 7	25.00	90	25.20	85
UNC 1"1/4 - 7	28.20	90	28.40	85
UNC 1"3/8 - 6	30.80	90	31.00	85
UNC 1"1/2 - 6	34.00	90	34.20	85
UNC 1"3/4 - 5	39.50	90	39.80	85
UNC 2" - 4"1/2	45.30	90	45.30	90

ユニファイ細目(Unified Fine Threads)下穴表

Tap size	Class3B 下穴径mm	引掛り率 %	Class2&1 下穴径mm	引掛り率 %
UNF NO 0 - 80	1.25	80	1.25	80
UNF NO 1 - 72	1.55	80	1.55	80
UNF NO 2 - 64	1.84	80	1.84	80
UNF NO 3 - 56	2.12	80	2.12	80
UNF NO 4 - 48	2.39	80	2.39	80
UNF NO 5 - 44	2.68	80	2.68	80
UNF NO 6 - 40	2.96	80	2.96	80
UNF NO 8 - 36	3.56	80	3.56	80
UNF NO10 - 32	4.14	80	4.14	80
UNF NO12 - 28	4.70	80	4.70	80
UNF 1/4 - 28	5.56	80	5.56	80
UNF 5/16 - 24	6.96	85	7.02	80
UNF 3/8 - 24	8.55	85	8.61	80
UNF 7/16 - 20	9.94	85	10.01	80
UNF 1/2 - 20	11.49	90	11.60	80
UNF 9/16 - 18	12.91	90	13.07	80
UNF 5/8 - 18	14.50	90	14.65	80
UNF 3/4 - 16	17.50	90	17.59	85
UNF 7/8 - 14	20.40	95	20.60	85
UNF 1" - 12	23.30	90	23.50	85
UNF 1"1/8 - 12	26.50	90	26.70	80
UNF 1"1/4 - 12	29.70	90	29.90	80
UNF 1"3/8 - 12	32.70	95	33.00	85
UNF 1"1/2 - 12	36.00	90	26.20	85