

メートル並目 (Metric Threads) 下穴表 --- 1/1

Tap size	Class 1 下穴径mm	引掛り率 %	Class 2 下穴径mm	引掛り率 %	Class 3 下穴径mm	引掛り率 %
M 1 × 0.25	0.77	85	0.78	80		
M 1.1 × 0.25	0.87	85	0.88	80		
M 1.2 × 0.25	0.97	85	0.98	80		
M 1.4 × 0.3	1.12	85	1.14	80		
M 1.6 × 0.35	1.30	80	1.32	75		
M 1.7 × 0.35	1.40	80	1.42	75		
M 1.8 × 0.35	1.50	80	1.52	75		
M 2 × 0.4	1.65	80	1.67	75		
M 2.2 × 0.45	1.81	80	1.82	75		
M 2.3 × 0.4	1.95	80	1.97	75		
M 2.5 × 0.45	2.11	80	2.12	75		
M 2.6 × 0.45	2.21	85	2.22	75		
M 3 × 0.6	2.42	90	2.42	90	2.42	90
M 3 × 0.5	2.57	80	2.59	75	2.59	75
M 3.5 × 0.6	2.95	85	3.01	75	3.05	70
M 4 × 0.75	3.23	95	3.31	85	3.31	85
M 4 × 0.7	3.36	85	3.39	80	3.43	75
M 4.5 × 0.75	3.81	85	3.85	80	3.89	75
M 5 × 0.9	4.07	95	4.17	85	4.17	85
M 5 × 0.8	4.26	85	4.31	80	4.35	75
M 5.5 × 0.9	4.57	95	4.67	85	4.67	85
M 6 × 1	5.08	85	5.13	80	5.19	75
M 7 × 1	6.08	85	6.13	80	6.19	75
M 8 × 1.25	6.85	85	6.85	85	6.92	80
M 9 × 1.25	7.85	85	7.85	85	7.92	80
M 10 × 1.5	8.54	90	8.62	85	8.70	80
M 11 × 1.5	9.54	90	9.62	85	9.70	80
M 12 × 1.75	10.30	90	10.40	85	10.50	80
M 14 × 2	12.10	90	12.20	85	12.30	80
M 16 × 2	14.10	90	14.20	85	14.30	80
M 18 × 2.5	15.60	90	15.70	85	15.70	85
M 20 × 2.5	17.60	90	17.70	85	17.70	85
M 22 × 2.5	19.60	90	19.70	85	19.70	85
M 24 × 3	21.10	90	21.20	85	21.20	85
M 27 × 3	24.10	90	24.20	85	24.20	85
M 30 × 3.5	26.60	90	26.60	90	26.80	85
M 33 × 3.5	29.60	90	29.60	90	29.80	85
M 36 × 4	32.10	90	32.10	90	32.30	85
M 39 × 4	35.10	90	35.10	90	35.30	85
M 42 × 4.5	37.60	90	37.60	90	37.90	85
M 45 × 4.5	40.60	90	40.60	90	40.90	85
M 48 × 5	43.10	90	43.10	90	43.40	85